



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3179-041
Job Sheet 176803



DAS
21
9-50

Part No: D3179-041

Job Qty: 5 ea

Part Name: Litter Tie Down (Non-Locking)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: ~~SOLD~~

Description:

Note: DWG REV E IPP A1 03.01.09 Added Acid etch end alodine RF IPP Rev:B Added Powder Coat 07-07-04 JLM
IPP REV:C AS PER REV D JLM 13-05-24 VERIFIED BY:DD IPP Rev:C 08-12-10 add part list DD verified
by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Machining-1		mm C 18/06/18
100	Bandsaw	5 pcs	5/18/18	5/18/18	0.00	0.41	Bandsaw1		"
110	CNC Vertical Machining	5 pcs	5/18/18	5/18/18	0.37	9.09	HAAS1-3		"
120	QC	5 pcs	5/18/18	5/18/18	0.00	0.00	QC2 Machining-1		"
130	QC	5 pcs	5/18/18	5/18/18	0.00	0.00	QC8 Machining-1		2x 18/06/18
140	HandFinish	5 pcs	5/18/18	5/18/18	0.00	0.41	HandFinish1		SA 18-06-21
150	QC	5 pcs	5/18/18	5/18/18	0.00	0.00	QC7-2		BL 18-06-21
160	Powdercoat	5 pcs	5/18/18	5/18/18	0.00	0.30	Powdercoat1		BL 18-06-21
170	QC	5 pcs	5/18/18	5/18/18	0.00	0.00	QC3		18/06/18
180	Small Fab	5 pcs	5/18/18	5/18/18	0.00	0.75	Small Fab-3		DAS 38
190	QC	5 pcs	5/18/18	5/18/18	0.00	0.00	QC5		DAS 38
200	Packaging	5 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-1		DAS 38
210	QC21-SA	5 Ea	5/18/18	5/18/18	0.00	0.00	QC21		DAS 38

Part Op 100 - Cut blanks: 12.150" long

Descriptions: 110 - 1- Mill as per Folio FA297 Rev: _____ & Dwg D3179-1 Rev: _____

160 - ~~START TIME~~

180 - Assemble as per Dwg D3179

5063647

→ Drill Holes #D - 246

FINISH 230

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6201	T Extrusion	5.0625 ft (1.0125 ea)	90-Start up Operation	
D2372	Quick Release	10 Ea (2 ea)	180-Small Fab	5061833
	Dart Aerospace Ltd.		180-Small Fab	5065600 5x
	1270 Aberdeen Street		180-Small Fab	5028167
	Hawkesbury, ON K6A 1K7		180-Small Fab	5071833
	CANADA		180-Small Fab	5020604
	TEL: 1 613 632-5200		180-Small Fab	5035396
	Email: sales@dartaero.com			
	www.dartaerospace.com			



Container No: S080797



Part: D3179-041

Job No: 176803

Serial No/Batch: S080797

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/13/18

Plex 5/1/18 12:55 PM Dart.Gagnon.Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6201	5	20	0
180-Small Fab	D2372	10	38	0
	D2444	5	16	0
	MS21042L3	5	2,052	0
	MS27039-1-13	5	385	0
	NAS1149D0332J	15	2,884	0
Part Specifications				
Specifications could not be found.				

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